

Mollart Engineering (Resolven) Limited

General CNC Machinist Vacancy

As an expanding company, Mollart Engineering's facility in Resolven, South Wales, is looking for a general CNC machinist with a bias towards setting and operating a 5 Axis CNC machining centre. If you would like to join our team then please take a look at the list of requirements below. You will be required to work shifts, mornings and afternoons) and overtime when required.

Duties & Responsibilities

- Set up and run CNC machines (Lathe and 5 Axis Mill experience welcomed).
- Read and understand customer drawings and specifications.
- Inspect parts and ensure they are within drawing tolerance.
- Make machine adjustments and minor programming changes as needed.
- Competent in the use of various inspection equipment.
- Analyse and solve manufacturing problems.
- Tool proofing and first article and in-process inspection.
- Tooling set up.
- Follow, understand, complete and sign work order route cards.
- Perform daily maintenance check of machines as required.
- Be able to take a flexible and adaptable approach to work.
- Clean machine at the end of each shift.
- Follow all site safety regulations.

Desired Experience:

- Previous experience with milling and turning CNC centres preferred (5 Axis an advantage).
- Ability to read engineering drawings, bill of materials, quality plans, and any relating documents is a must.
- Ability to work under direct supervision and to follow written/oral instructions and techniques.
- Must be observant and good at paying attention to detail.
- Ability to understand geometrical tolerancing.
- **5 Years** experience in set up, operating and programming of CNC machines.
- Good mechanical aptitude.
- MAZATROL controls would be an advantage.
- Time served apprenticeship.

How to Apply

Please send your CV or to make further enquiries to either
Wayne.Thomas@mollart.co.uk or coleen.morgandavies@mollart.co.uk